



HSE 61020C, Light Commercial Heat Recovery Unit

Light Commercial Desuperheater

HEAT RECOVERY UNIT FOR DOMESTIC HOT WATER FROM REFRIGERATION/HVAC SYSTEMS 6 TO 10 TONS

The HotSpot Energy Heat Recovery Unit captures waste heat discharged from the refrigerant cycle in an Air Conditioner or Condensing Unit, and transfers that heat into a water storage tank, thereby creating low cost hot water for domestic or service use. Not only does the Heat Recovery Unit substantially reduce the amount of energy required to provide domestic or service hot water, but it also improves the cooling efficiency of the Air Conditioner or Condensing Unit while it is operating. The Light Commercial models are designed to operate with systems of 6 to 20 tons cooling capacity.

- 230 volt wiring for easy connection to compressor contactor
- Factory wired and preset controls
- Grounded electrical circuit
- Fully automatic operation
- UL approved components
- Water lubricated low wattage Circulator
- High-Efficiency All-Copper Vented Double-Wall Heat Exchanger
- Sturdy Aluminum Cabinet with baked enamel finish for outdoor or indoor use

SPECIFICATIONS

TR	6 to 10 tons
Estimated Capacity	30,000 Btu/hr
Pump	Taco 008B water lubricated, water cooled, 3250 RPM, 1/25 HP, 230/60/1, Max 16 GPM, Max Head 14 feet.U.L. listed, impedance protected, cartridge type impeller, Bronze casing, non-metallic impeller, ceramicshaft.125 psi, 230 °F max temp. rating.
Heat Exchanger	All copper, counter flow, double wall and vented for potable water application, insulated; operating pressure,650 psig, refrigerant, 150 psig water side (for use with R-12, 22, 410, 404, 500 and 502.)
Cabinet	0.04 Aluminum, with Mill finish. May be installed horizontally or vertically. (Never install with pump or access door facing down.)
Controls	Water limit, 140 °F fixed. Plus Refrigerant low limit 125 °F.
Refrigerant	Run copper hot gas line from the A/C compressor to the HRU and back to the condenser coil. See installation instruction for line sizing.(Never reduce hot gas line size below that in the A/C.)On heat pumps: run the line from the compressor to the HRU and back to the heat pump ahead of the 4-wayreversing valve. When possible install HRU above compressor Insulate all lines.
Water	Run lines above ground or roof on 4x4" blocks. Place check valve in water line (out) on multi-unit applications to prevent recirculation. Use copper pipe for longest life.
Cabinet	May be installed horizontally or vertically.(Never install with pump or access door facing down.)
	The unit will provide about 5 gallons of hot water per ton per hour of air conditioning or up to 40 gallons per hour from a 7 1/2 ton A/C. Virtually any application that has central air conditioning or refrigeration and a

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